

TECHNICAL DATA SHEET

PLAST334 - 750 ‰

Master alloy for the production of yellow 750 ‰ gold jewellery obtained by mechanical working. The elements contained in this product ensure a high surface quality and a high deformation capability thanks the small grain structure, making it suitable for the production of hand and machine made hollow and solid chains, deep drawn items and tube.

TAB.1 - Mechanical data

Hardness as cast	167	HV
Hardness hardened	280	HV
Tensile strength	493	MPa
Yield strength	325	MPa
Elongation	37	%

TAB.2 - Physical data

Color	3N yellow		
Colour Coordinates	L*:	89.42	
	a*:	3.12	
	b*:	21.78	
Density	16.76	g/cm ³	
Melting Range	Solidus:	827	°C
	Liquidus:	848	°C

TAB.3 - Heat treatments

Solution annealing	620 20	°C min
Recrystallization Annealing	640 20	°C min
Hardening	275	°C
	180	min

TAB.4 - Mechanical working parameters

Premelting temperature		948	°C
Casting Temperature	Min:	898	°C
	Max:	998	°C
First thickness reduction	Lamination:	50	%
	Drawing:	25	%
Following thickness reductions	Lamination:	75	%
	Drawing:	50	%
Pickling after annealing	H2SO4:	20	%
	Temp:	50	°C
	Time:	5	min